



Πανεπιστήμιο Ιωαννίνων

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Instrumentation



Shimadzu DSC-60

TGA/DTA STA 449C (Netzsch-Gerätebau, GmbH, Germany)
TMA (Netzsch-Gerätebau, GmbH, Germany)
Glassware



Shimadzu GPC

Interests



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ΙΝΣΤΙΤΟΥΤΟ
ΕΠΙΣΤΗΜΗΣ ΥΛΙΚΩΝ
ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ

Sustainable Industrial Chemistry

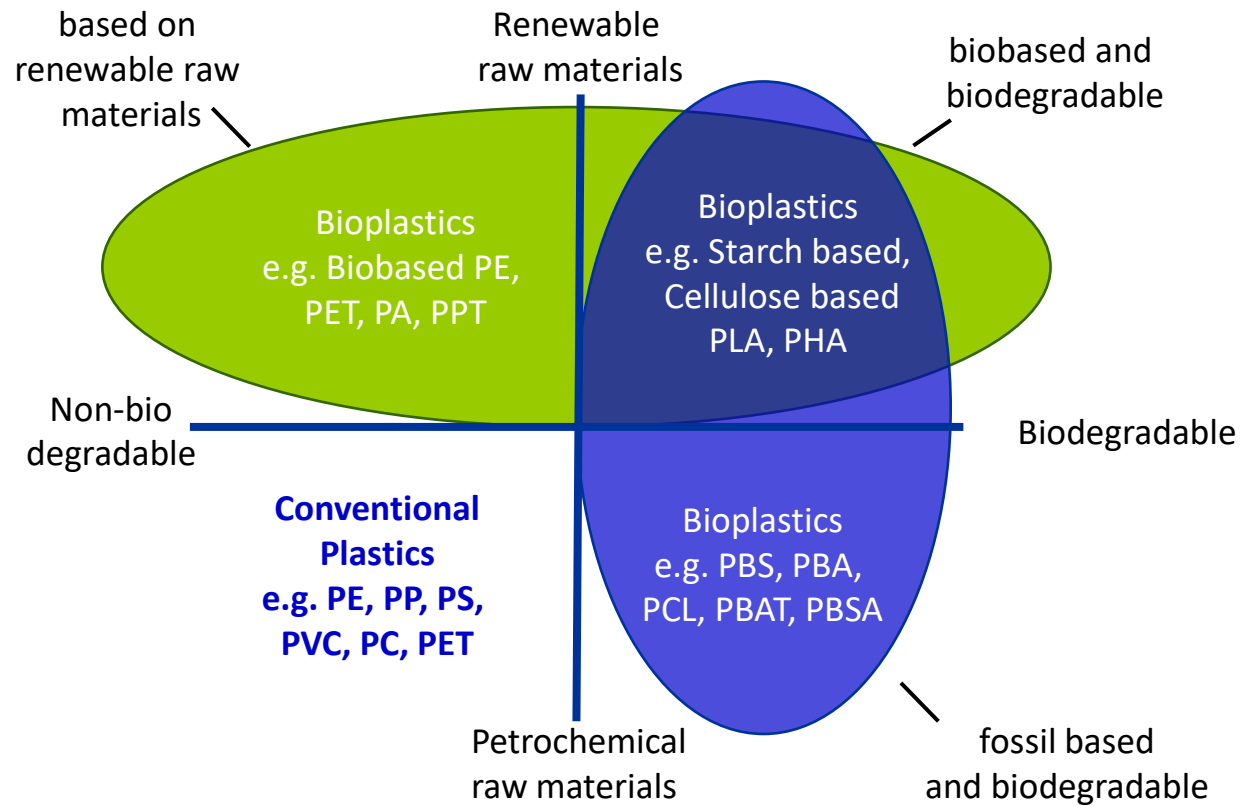
Production Process-Structure-Properties Relationship in Polymeric Materials

- Sustainable Polymers from Renewable Resources
- Biodegradable Polymers
- Copolymers and Blends
- Polymer composites and nanocomposites
- Applications of Polymers in Drug Delivery Systems

Polymers



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Tailor made polymeric materials

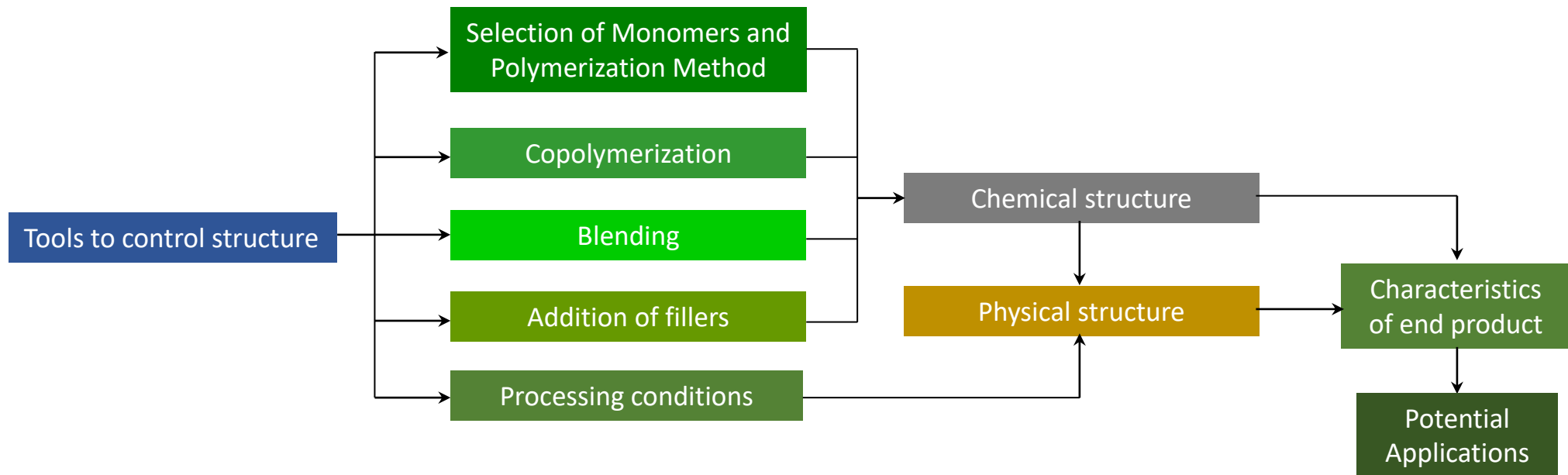


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ΕΠΙΣΤΗΜΗΣ ΥΛΙΚΩΝ
ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ

Tailoring properties



Thinking Green: Sustainable Polymers from Renewable Resources, George Z. Papageorgiou, Polymers 2018, 10, 952; doi:10.3390/polym10090952

Tuning the Properties of Furandicarboxylic Acid-Based Polyesters with Copolymerization: A Review, Z. Terzopoulou, L. Papadopoulos, A. Zamboulis, D.G. Papageorgiou, G.Z. Papageorgiou, D.N. Bikiaris, Polymers 2020, 12, 1209; doi:10.3390/polym12061209

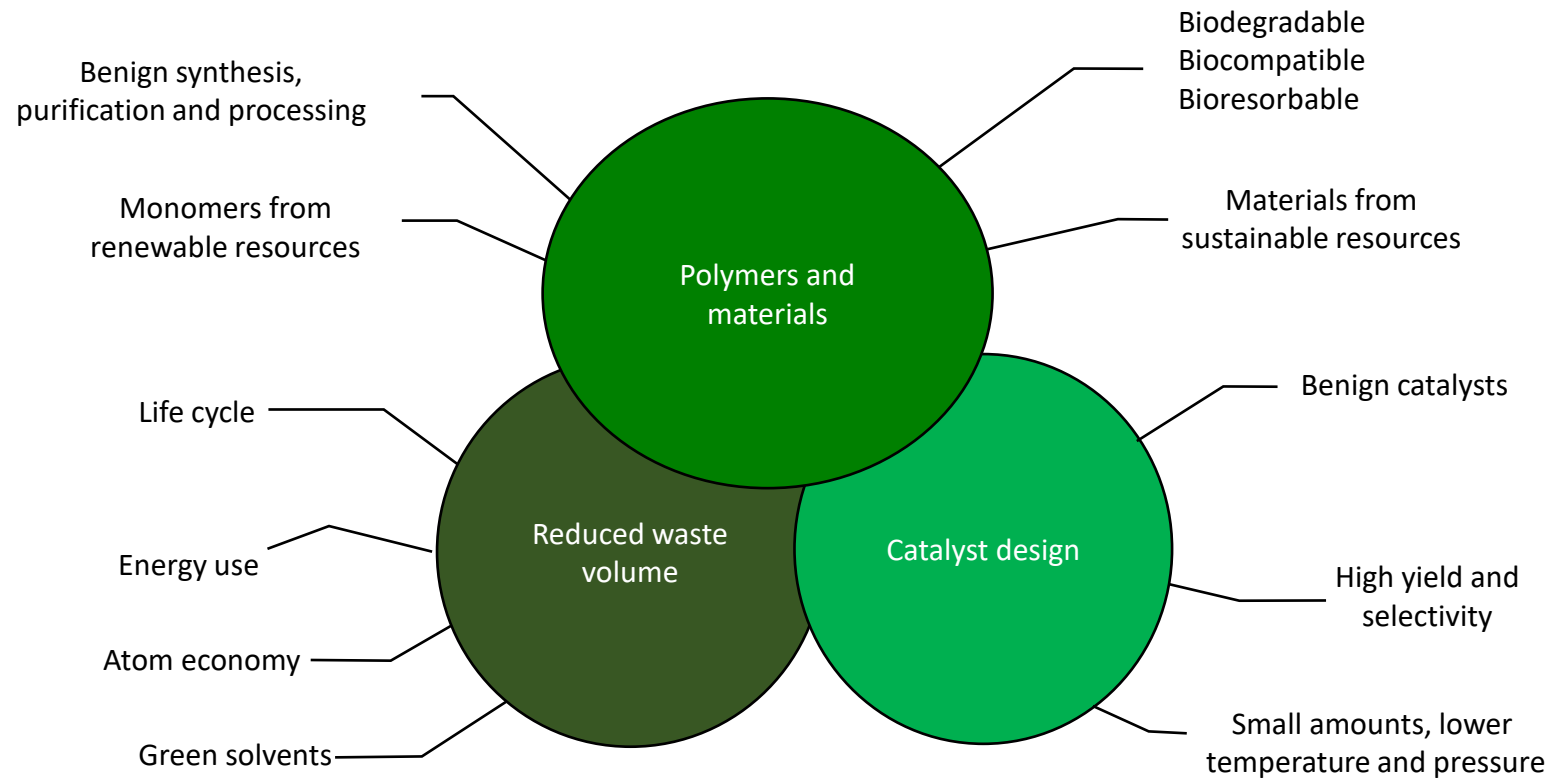
Sustainable Polymeric Materials



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ΕΠΙΣΤΗΜΗΣ ΥΛΙΚΩΝ
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Polymers from Renewable Resources



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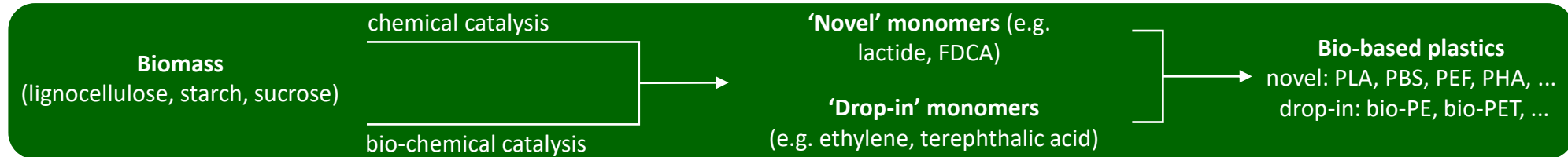


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ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ

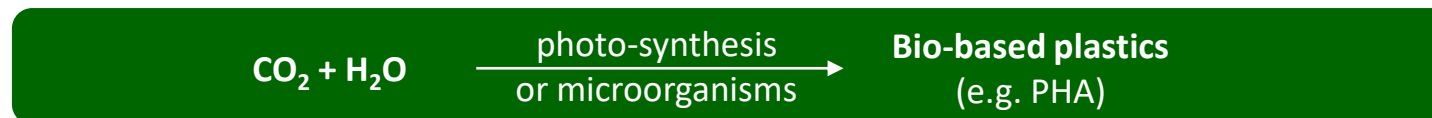
I. Modification of natural polymers



II. 2-Step biomass conversion (Biorefinery concept)



III. Direct production in plants or by microorganisms



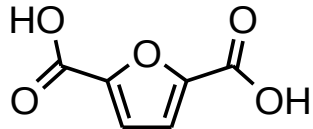
2,5-Furandicarboxylic acid: The biobased alternative to TPA



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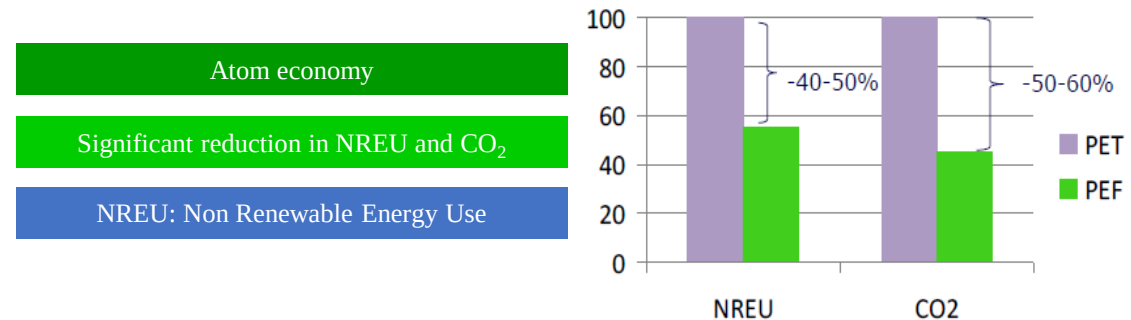
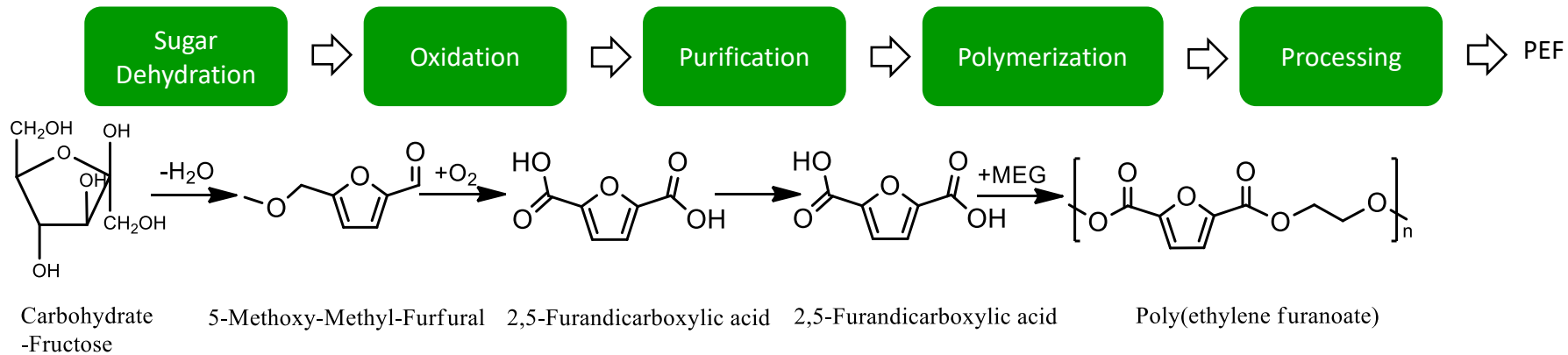
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ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ



2,5-Furandicarboxylic acid (FDCA)

Avantium, BP

Poly(ethylene furanoate) (PEF)
is the biobased alternative to PET



Source: Avantium Chemicals B.V.

Poly(ethylene 2,5-furandicarboxylate) (PEF)

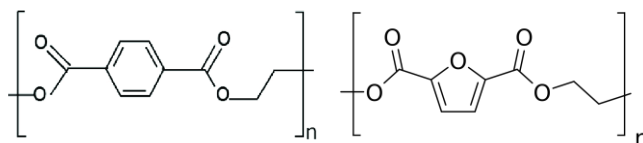


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PEF is a 100% bio-based 100% recyclable polymer, alternative to PET

PEF has superior properties compared to PET



Property	PET	PEF
Density of amorphous polymer	1.335 g/cm ³	1.428 g/cm ³
Density of crystalline polymer	1.453 g/cm ³	1.565 g/cm ³
O ₂ permeability	0.114 barrer	0.0107 barrer (11X barrier)
CO ₂ permeability	0.46 barrer	0.026 barrer (19X barrier)
T _g	~79°C	~88°C
T _m	250-270°C	210-230°C
E-modulus	2.1-2.2 GPa	3.1-3.3 GPa
Yield strength	50-60 MPa	90-100 MPa
Quiescent Crystallization time	2-3 min	20-30 min

$P(\text{barrer}) = 10^{-10} \text{cm}^3(\text{STP}) \cdot \text{cm} / (\text{cm}^2 \cdot \text{s} \cdot \text{cmHg})$



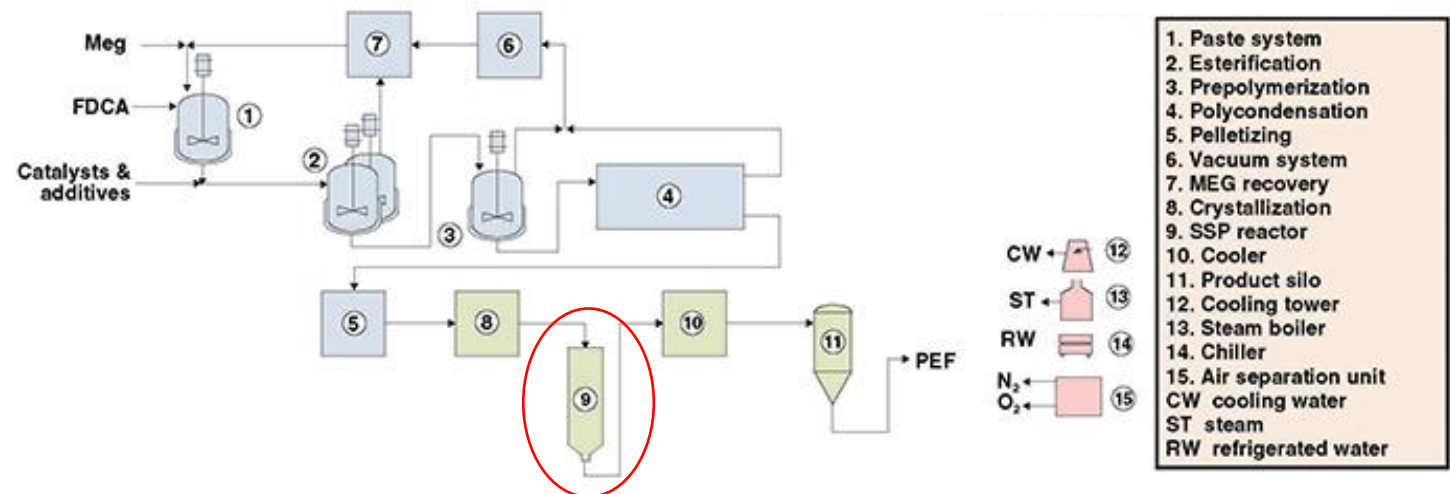
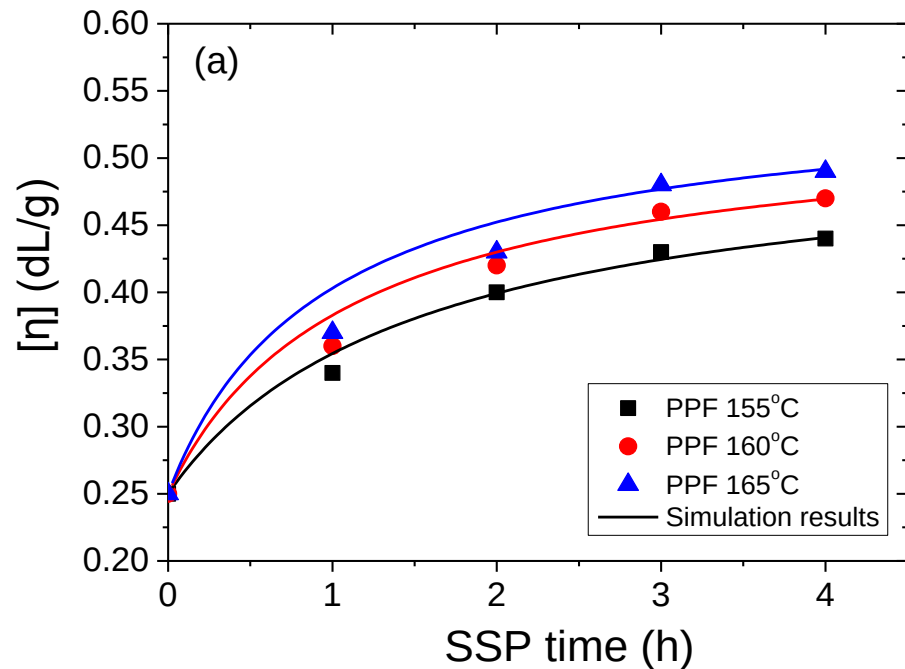
Polymerization Reaction Engineering



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Modelling Solid State Polymerization



https://dalinyebo.com/fdca-to-pef-polyethylene-furanoate_a-production-cost-analysis/2/

Effect of catalyst type on molecular weight increase and coloration of poly(ethylene furanoate) biobased polyester during melt polycondensation, Z. Terzopoulou, E. Karakatsianopoulou, N. Kasmi, V. Tsanaktsis, N. Nikolaidis, M. Kostoglou, G.Z. Papageorgiou, D.A. Lambropoulou, D.N. Bikiaris, Polym. Chem., 2017, 8, 6895–6908

Polymerization of Poly(Ethylene Furanoate) Biobased Polyester, III: Extended Study on Effect of Catalyst Type on Molecular Weight Increase, Y. Chebbi, N. Kasmi, M. Majdoub, G.Z. Papageorgiou, D.S. Achillas, D.N. Bikiaris, Polymers 2019, 11, 438; doi:10.3390/polym11030438

Thermal and Enzymatic Degradation



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ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ

TGA

Pyrolyzer/GC-MS

Enzymatic degradation tests in lab

Soil burial test

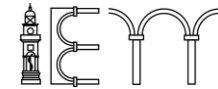
Effect of catalyst type on recyclability and decomposition mechanism of poly(ethylene furanoate) biobased polyester, Z. Terzopoulou, E. Karakatsianopoulou, N. Kasmi, M. Majdoub, G.Z. Papageorgiou, D.N. Bikiaris, Journal of Analytical and Applied Pyrolysis 126 (2017) 357–370

Thermal degradation kinetics and decomposition mechanism of polyesters based on 2,5-furandicarboxylic acid and low molecular weight aliphatic diols, Vasilios Tsanaktsis, Evangelia Vouvoudi, George Z. Papageorgiou, Dimitrios G., Papageorgiou Konstantinos Chrissafis, Dimitrios N. Bikiaris, Journal of Analytical and Applied Pyrolysis 112 (2015) 369–378

Crystallization and melting of poly(alkylene 2,5-furandicarboxylates)



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Differential Scanning Calorimetry

Conventional DSC

Step-Scan DSC

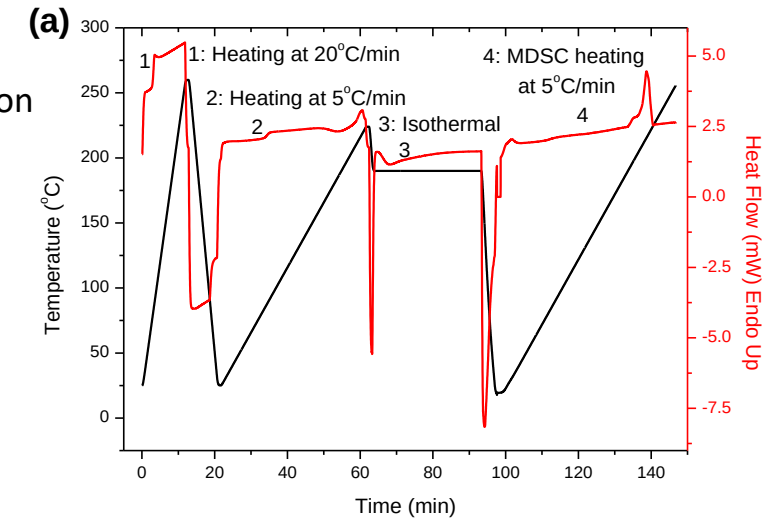
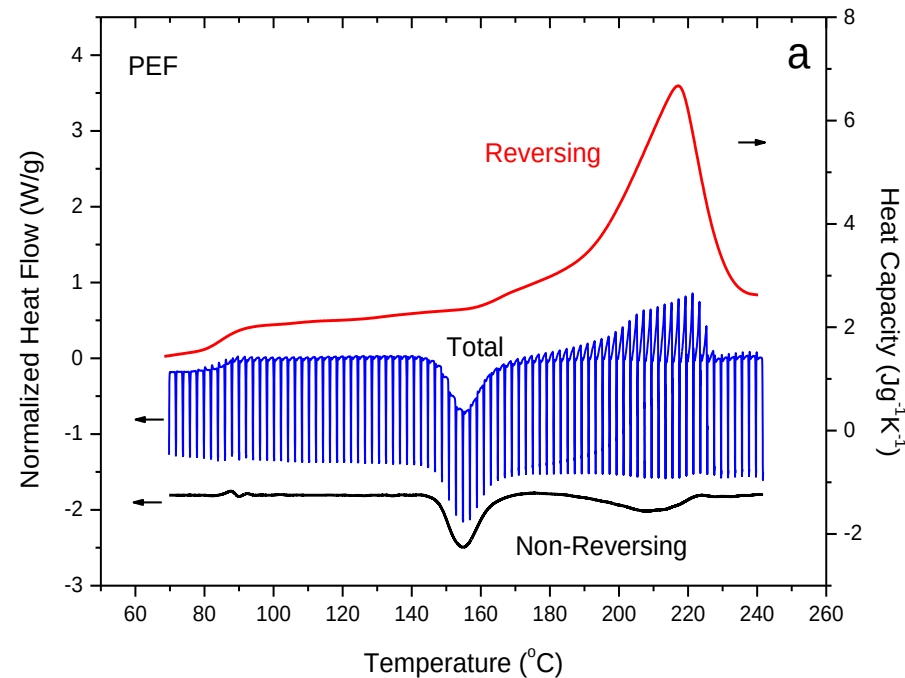
Modulated Temperature DSC

Hyper DSC

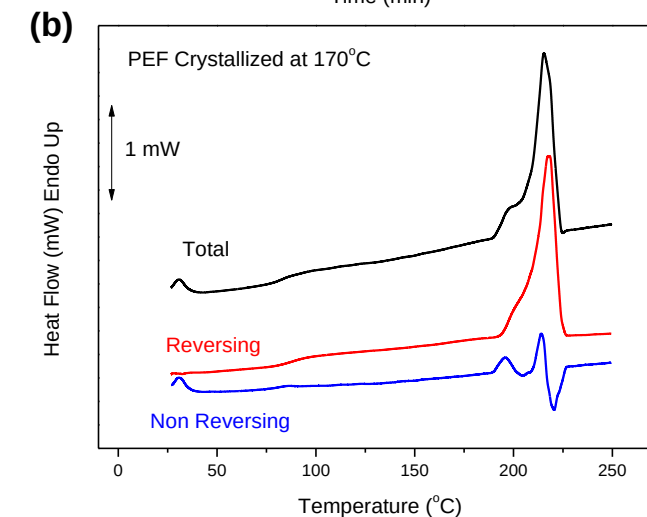
Fast Scanning Calorimetry FSC

Self-nucleated crystallization

Step Scan DSC (SSDSC)



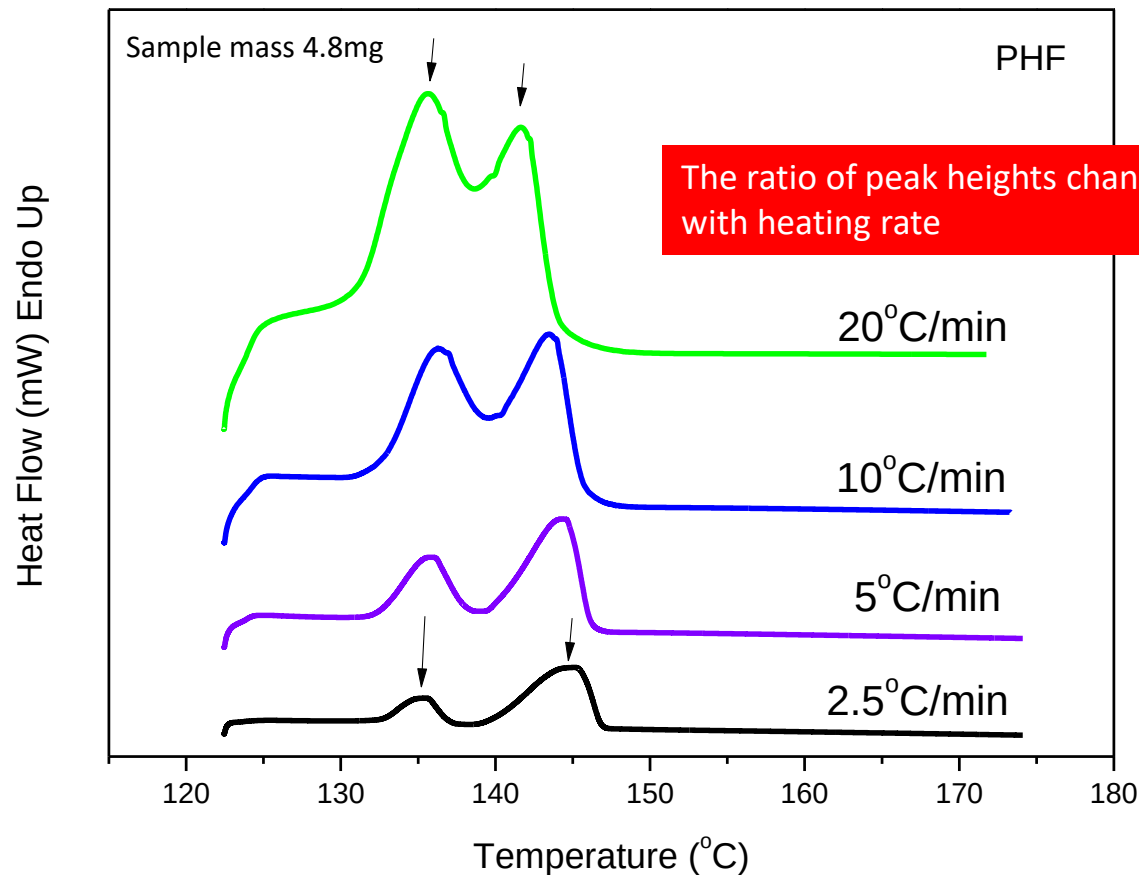
MDSC



Crystallization and melting of poly(alkylene 2,5-furandicarboxylates)

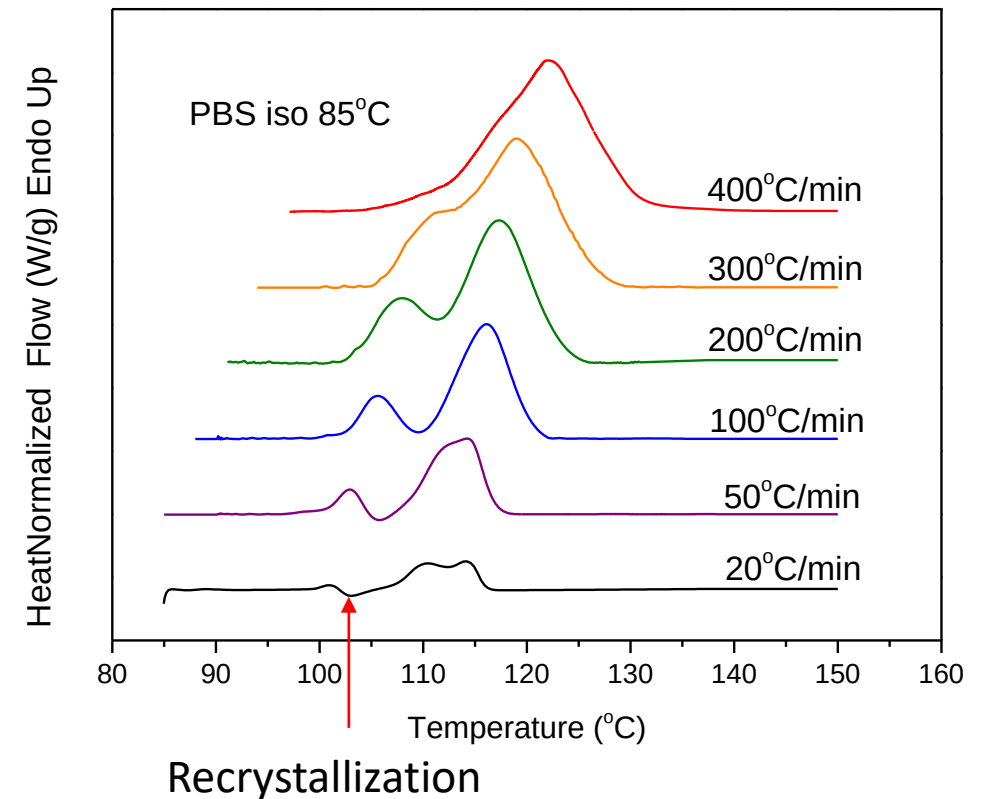
Recrystallization/reorganization takes place during a slow heating scan

Poly(hexamethylene 2,5-furandicarboxylate) (PHF)



Hyper DSC

Low mass sample (0.23 mg) wrapped in aluminum foil



Crystallization and melting of poly(alkylene 2,5-furandicarboxylates)



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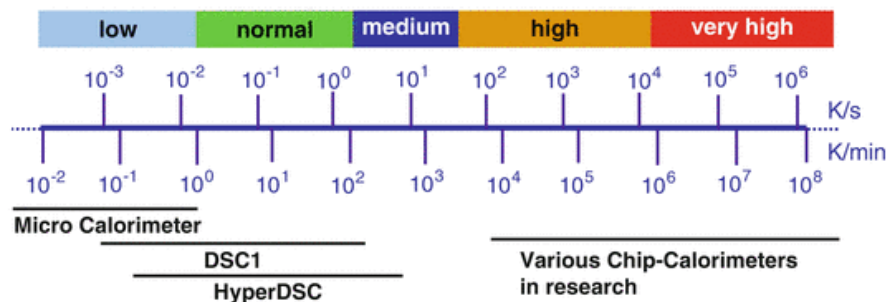


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Fast Scanning Calorimetry (FSC)

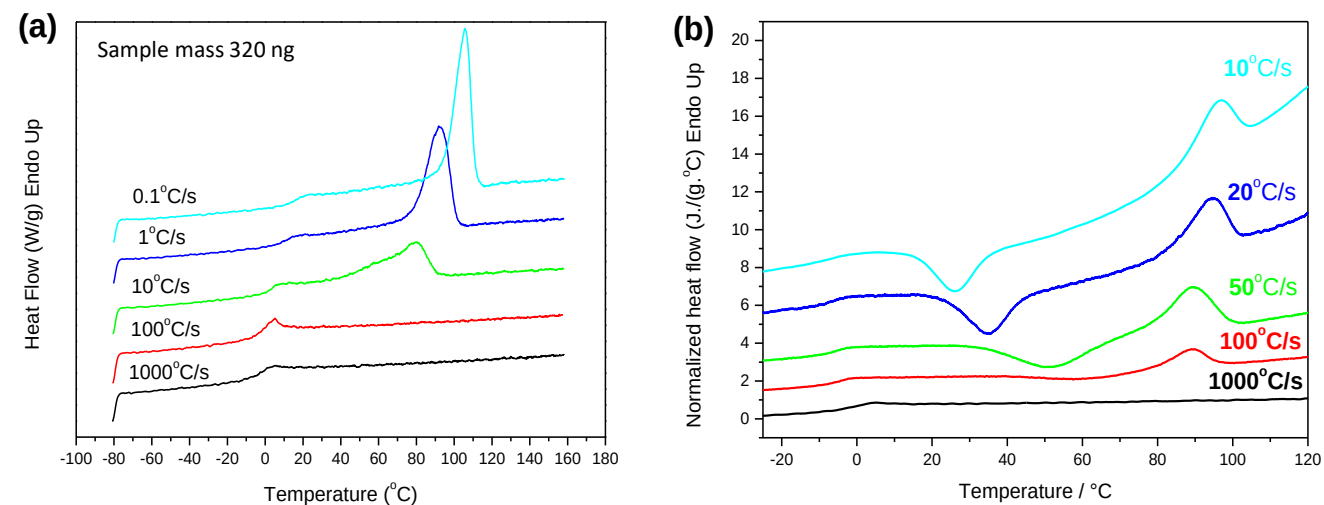
Simulates industrial processes (heating/cooling rates)
Fast crystallizing polymers can be obtained in the amorphous state
Prevents reorganization upon heating

Classification of Scanning Rates



Flash DSC 1

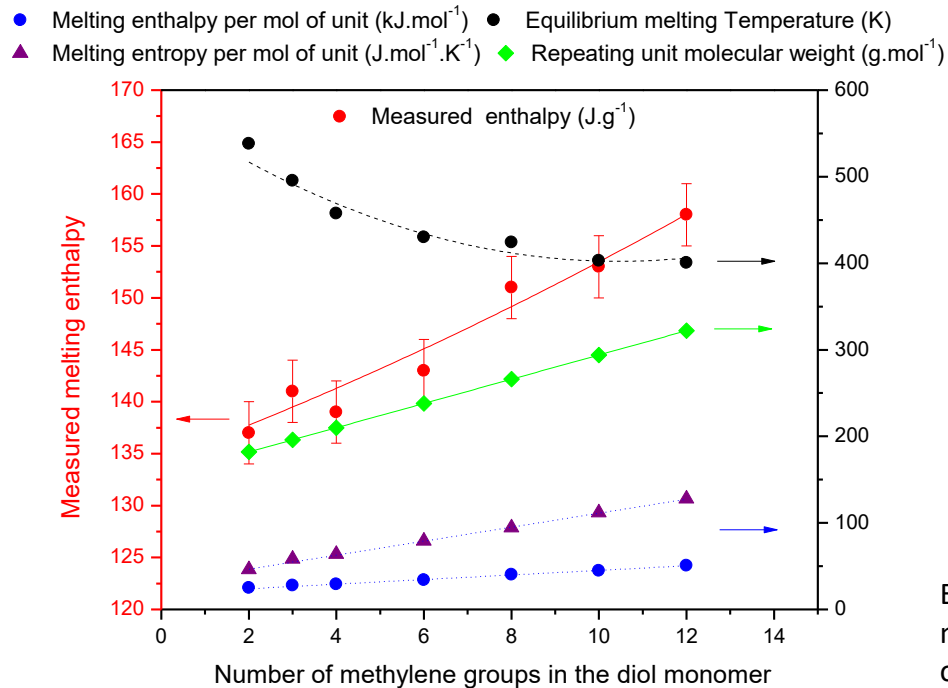
METTLER TOLEDO



a) FSC heating curves at 1000 $^{\circ}\text{C/s}$ (60,000 $^{\circ}\text{C/min}$) of samples previously cooled from the melt at different cooling rates ranging from 0.1 to 1000 $^{\circ}\text{C/s}$ (6-60,000 $^{\circ}\text{C/min}$).
b) FSC heating curves at different rates ranging from 10 to 1000 $^{\circ}\text{C/s}$ (60-60,000 $^{\circ}\text{C/min}$) of samples previously cooled from the melt at 1000 $^{\circ}\text{C/s}$.

Competitive Crystallization of a Propylene/Ethylene Random Copolymer Filled with a β -Nucleating Agent and Multi-Walled Carbon Nanotubes. Conventional and Ultrafast DSC Study, D. G. Papageorgiou, G.Z. Papageorgiou, E. Zhuravlev, D. Bikiaris, C. Schick, K. Chrissafis, J. Phys. Chem. B 2013, 117, 14875–14884

Crystallization and melting of poly(alkylene 2,5-furandicarboxylates)



$$X_c = \% \text{ degree of crystallinity} = 100(\Delta H_m - \Delta H) / \Delta H_m^0$$

Enthalpy and entropy of melting of pure crystalline poly(alkylene furanoates), equilibrium melting temperature and molecular weight of the repeating unit as a function of the number of methylene groups in the corresponding diol monomer for poly(alkylene furanoates).

Production of bio-based 2,5-furan dicarboxylate polyesters: Recent progress and critical aspects in their synthesis and thermal properties, G.Z. Papageorgiou, D.G. Papageorgiou, Z. Terzopoulou, D.N. Bikiaris, European Polymer Journal 83 (2016) 202–229.

Synthesis of poly(ethylene furandicarboxylate) polyester using monomers derived from renewable resources: thermal behavior comparison with PET and PEN, G.Z. Papageorgiou, V. Tsanakis, D.N. Bikiaris, Phys. Chem. Chem. Phys., 2014, 16, 7946—7958.

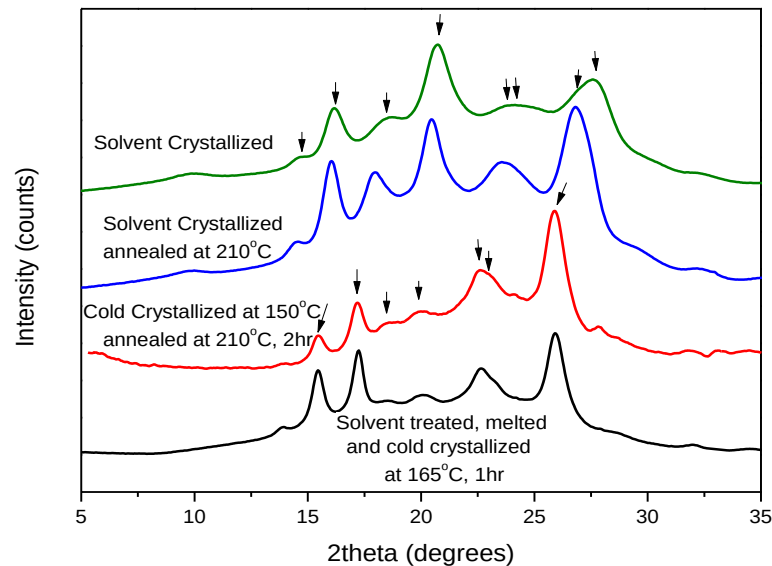
Evaluation of polyesters from renewable resources as alternatives to the current fossil-based polymers. Phase transitions of poly(butylene 2,5-furan-dicarboxylate), G.Z. Papageorgiou, V. Tsanakis, D.G. Papageorgiou, S. Exarhopoulos, Maria Papageorgiou, D.N. Bikiaris, Polymer 55 (2014) 3846–3858.

Polymorphism of poly(ethylene 2,5-furandicarboxylate)

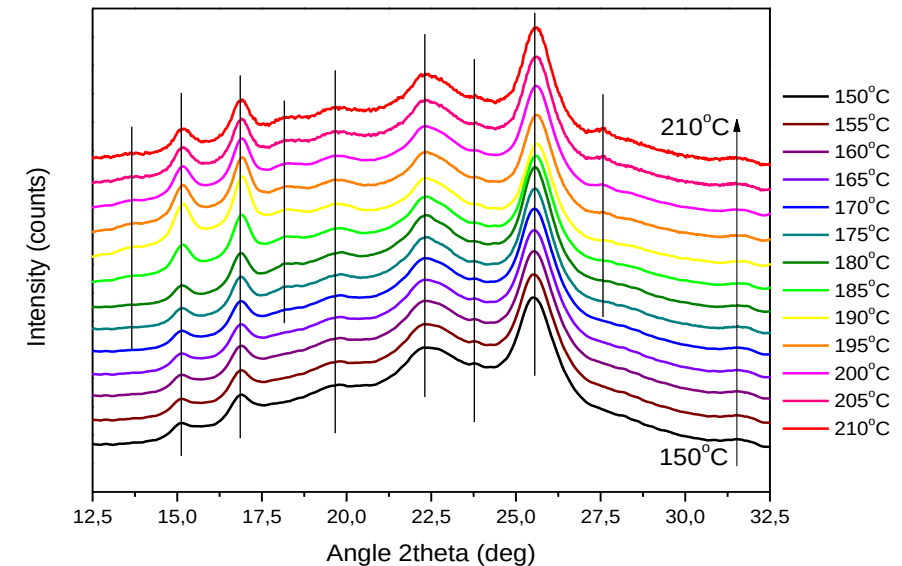


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Crystallization from solution leads to a new polymorph, different to that observed in crystallization from the melt or the glass



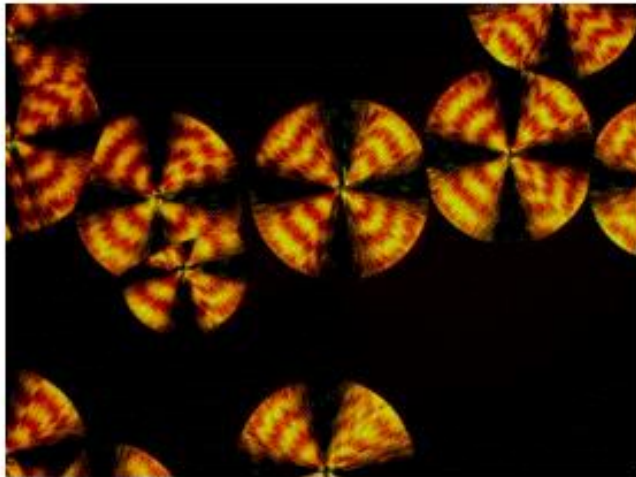
Comparison between WAXD patterns of solvent crystallized and cold-crystallized PEF samples



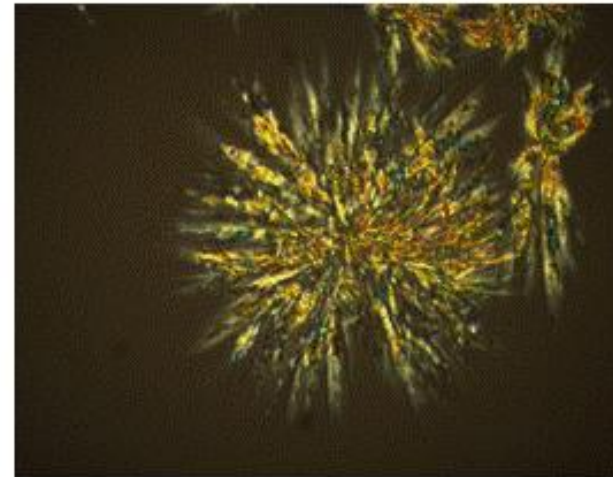
WAXD patterns of PEF samples melt-crystallized at different temperatures.

Polymorphism in polymers and pharmaceuticals

Polarized Light Microscopy



Poly(propylene terephthalate-co-succinate) 95/5 (PPTS) crystallized at 195°C. Formation of β -PBN crystals.



Poly(butylene 2,5-naphthalene dicarboxylate-co-adipate) 95/5 (PBNA) crystallized at 210°C. Formation of β -PBN crystals.


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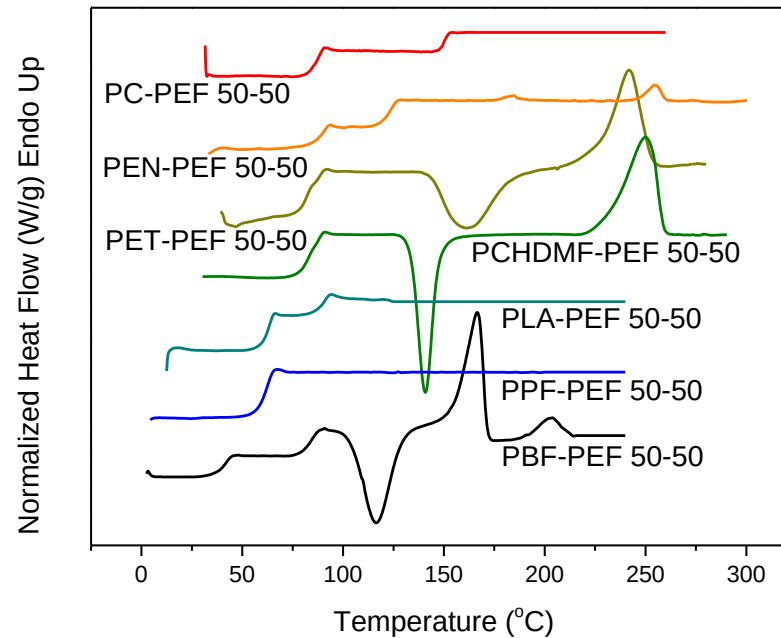
Blends of FDCA polyesters



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ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ



Green polymeric materials: On the dynamic homogeneity and miscibility of furan-based polyester blends, N. Pouloupoulou, A. Pipertzis, N. Kasmi, D.N. Bikiaris, D.G. Papageorgiou, G. Floudas, G.Z. Papageorgiou, *Polymer* 174 (2019) 187–199

Sustainable Plastics from Biomass: Blends of Polyesters Based on 2,5-Furandicarboxylic Acid, N. Pouloupoulou, D. Smyrnioti, G.N. Nikolaidis, I. Tsitsimaka, E. Christodoulou, D.N. Bikiaris, M.-A. Charitopoulou, D.S. Achilias, M. Kapnisti, G.Z. Papageorgiou, *Polymers* 2020, 12, 225; doi:10.3390/polym12010225

Blends of FDCA polyesters

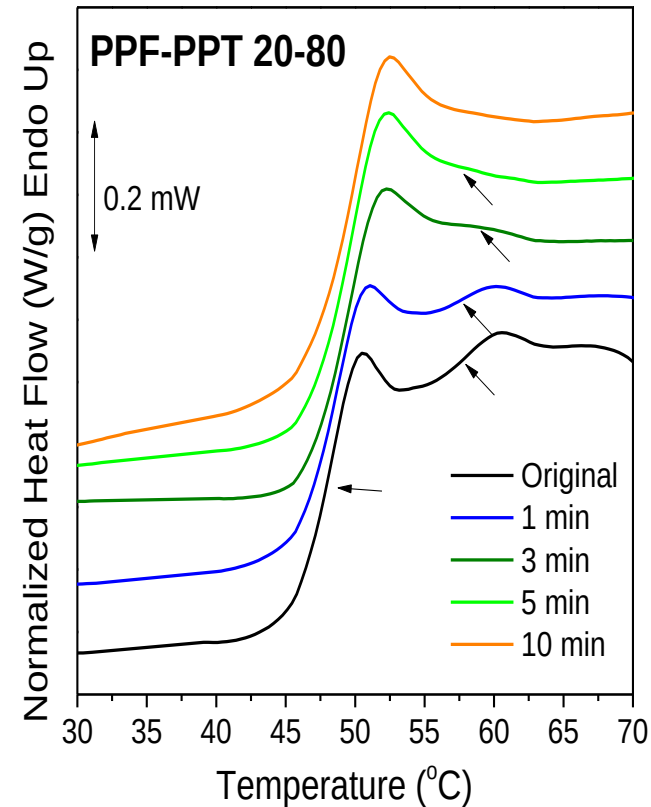


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Simulating real processes

Reactive blending



Effect of the time of reactive blending on the DSC thermograms of the PPF-PPT 20-80 sample.

Exploring Next-Generation Engineering Bioplastics: Poly(alkylene furanoate)/Poly(alkylene terephthalate) (PAF/PAT) Blends, N. Pouloupoulou, N. Kasmi, M. Siampani, Z.N. Terzopoulou, D.N. Bikiaris, D.S. Achilias, D.G. Papageorgiou, G.Z. Papageorgiou, *Polymers* 2019, 11, 556; doi:10.3390/polym11030556

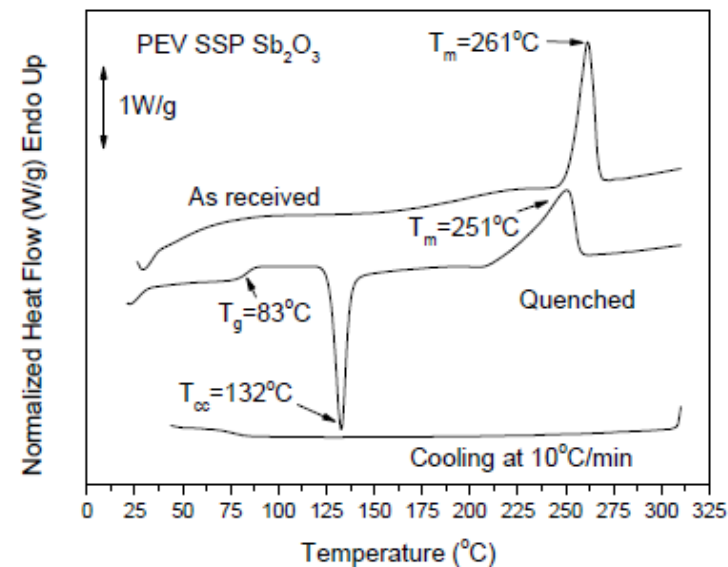
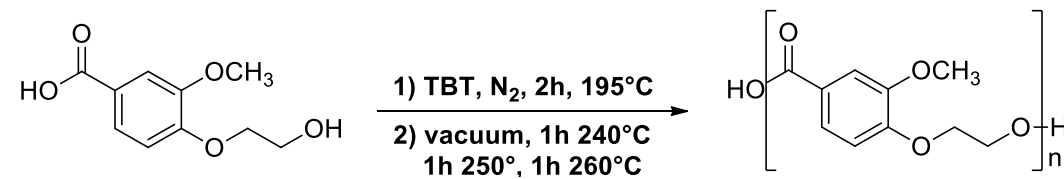
Polymers of Vanillic Acid



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Lignin $\Rightarrow$ Vanillic Acid $\Rightarrow$ Polymers

Synthesis, Thermal Properties and Decomposition Mechanism of Poly(Ethylene Vanillate) Polyester, A. Zamboulis, L. Papadopoulos, Z. Terzopoulou, D.N. Bikiaris, D. Patsiaoura, K. Chrissafis, M. Gazzano, N. Lotti G.Z. Papageorgiou, *Polymers* 2019, 11, 1672; doi:10.3390/polym11101672



Polymer matrix nanocomposites

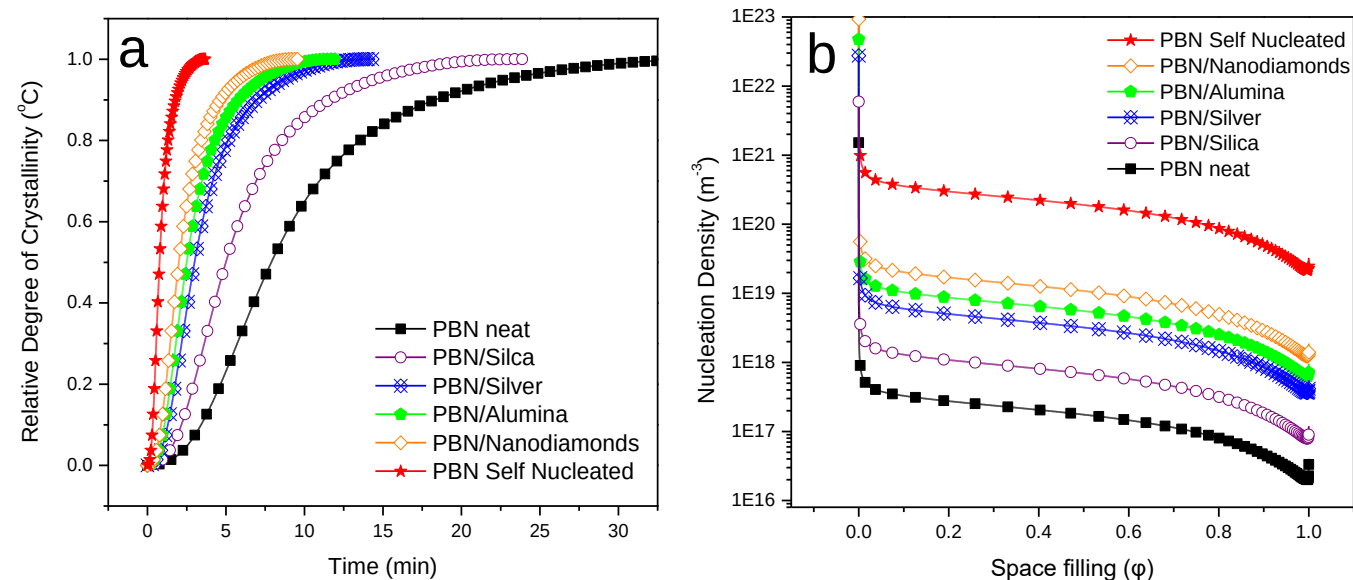


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ΕΠΙΣΤΗΜΗΣ ΥΛΙΚΩΝ
ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ

Synthesis and controlled crystallization of in situ prepared poly(butylene-2,6-naphthalate) nanocomposites D, G. Papageorgiou, D.N. Bikiaris, G.Z. Papageorgiou, CrystEngComm, 2018, 20, 3590–3600, DOI: 10.1039/c8ce00260f



a) Evolution of the relative degree of crystallinity with time during isothermal crystallization of PBN and the nanocomposites at 220 °C and b) nucleation density as a function of the space filling for the nanocomposites and the neat PBN on quiescent and PBN on crystallization after self-nucleation.

Thermal and structural response of in situ prepared biobased poly(ethylene 2,5-furan dicarboxylate) nanocomposites, Nadia Lotti, Andrea Munari, Matteo Gigli, Massimo Gazzano, Vasilios Tsanaktsis, Dimitrios N. Bikiaris, George Z. Papageorgiou, Polymer 103 (2016) 288-298,

Pharmaceutical Technology-Drug Delivery Systems

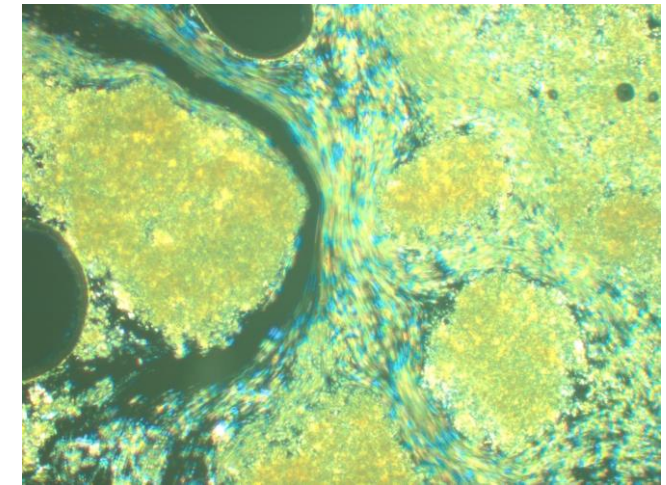
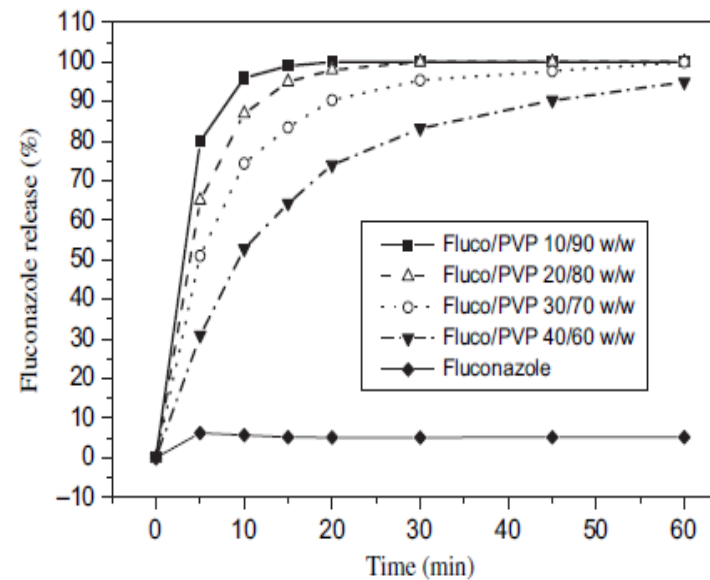
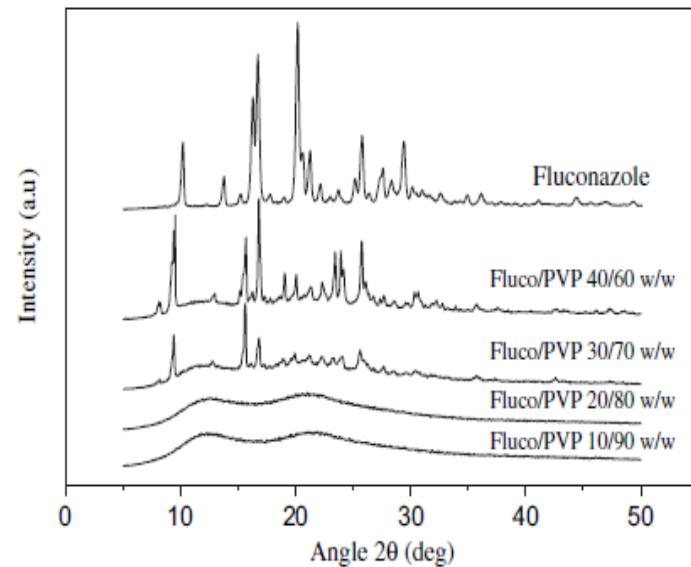


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ΚΑΙ ΥΠΟΛΟΓΙΣΜΩΝ

Tailoring the Release Rates of Fluconazole Using Solid Dispersions in Polymer Blends, G.Z. Papageorgiou, D. Bikiaris, F.I. Kanaze, E. Karavas, A. Stergiou, E. Georgarakis, Drug Development and Industrial Pharmacy, 34:336–346, 2008



PLM: Nimo/PEG 50/50 solid dispersion at 70°C

Effect of Physical State and Particle Size Distribution on Dissolution Enhancement of Nimodipine/PEG Solid Dispersions Prepared by Melt Mixing and Solvent Evaporation, G.Z. Papageorgiou, D. Bikiaris, E. Karavas, S. Politis, A. Docoslis, Y. Park, A. Stergiou, Emmanouel Georgarakis, The AAPS Journal 2006; 8 (4) Article 71 (<http://www.aapsj.org>).

New Biodegradable Poly(l-lactide)-Block-Poly(propylene adipate) Copolymer Microparticles for Long-Acting Injectables of Naltrexone Drug, S. Nanaki, A. Viziridou, A. Zamboulis, M. Kostoglou, G.Z. Papageorgiou, D.N. Bikiaris, Polymers 2020, 12, 852; doi:10.3390/polym12040852